

APPLICATOR PARTS LIST

TYPE

187 FLAG FASTON

HINGEBAR MARK III

AMP INCORPORATED  
HARRISBURG, PENNA.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER	1	473070-1	42	Front Stab Bar	1	811006-1
2	INS. CRIMPER	1	473128	43	Anvil Insert Spacer		
3	ANVIL	1	810152-1	44	Hinge Block and Stab	1	810974-1
4	ANVIL Insert	1	811046-1	45	Hinge Pin	1	811007-1
5	SHEAR BLADE	1	565160-7	46	<del>Guard - Front Stab</del>	<del>1</del>	<del>811040-1</del>
6	REAR SHEAR PLATE	1	811068-7	47	Hinge Bar Ass'y.	1	565062-1
7	SHEAR BLADE Spring	1	810410-1	48	Hinge Bar Spring	2	3-23846-5
8	FRONT SHEAR PLATE	1	388632-9	49	Strip Guide Stop	2	810417
9	REAR ANVIL SPACER PLT.			50	Strip Hold Down	1	810411
10	FRONT ANVIL SPACER PLT.			51	Spacer-Comp. Spring	2	811070-1
11	TOOL SPACER			52	Cam Follower Holder	1	810409
12	CRIMP SPACER	1	854652-2	53	Cam Follower	1	24746-1
13	FRONT STRIP GUIDE	1	811052-1	54	Spring Bracket	1	810418
14	REAR STRIP GUIDE	1	388621-1	55	Cam Follower Spring	1	810408
15	RAM	1	473828	56	Hook Holder	1	810419
16	Ram Ret. Plt.	1	465004-2	57	Shear Pick Up Hook	1	810416
17	ADJ. Plate	1	811010-1	58	Hold Down-Hinge Bar	1	811009-1
18	Protective Plug	1	23141-3	59	Depressor Screw	1	810642-1
19	APPLICATOR MOUNT ASSY.			60	Washer	4	376482
20	BASE PLATE	1	465238-1	61	Feed Finger Spring	1	810421-1
21	BASE BLOCK			62	Dowel Pin	2	1-21030-5
22	STRIP GUIDE PLATE			63	Micro-Switch	1	23496-1
23	ANVIL HOLDER	1	810423	64	Micro-Switch Cover	1	22689-2
24	AUX. ANVIL HOLDER			65	Bracket-Micro Switch	1	811074-1
25	I-D. TAG	1	452373-1		<del>WASHER</del>		
26	SCR. DRIVE	3	21017-6	66	CONNECTOR	1	22787-2
27	WASHER	2	371178	67	Hook Holder Screw	1	810413
28	STRIPPER MOUNT BRACKET			68	<del>Front Hook</del>	<del>1</del>	<del>69210-2</del>
29	STRIPPER BUSHING			69	Spacer (Anvil Holder)	1	811223-1
30	STOCK DRAG	1	811063-6	70	Lead Wire Ass'y.	1	465918-1
31	STOCK DRAG HANDLE			71	Dowel Pin	1	465702-1
32	STOCK DRAG STUD			72	<del>Control Reel Spint. Assy.</del>	<del>2</del>	<del>465050-3</del>
33	STOCK DRAG SPRING	2	810135				
34	STOCK DRAG ADJ. SCREW						
35	FEED FINGER HOLDER	1	810131				
36	FEED FINGER	1	810422				
37	FEED FINGER TIP	1	810420				
38	FEED FINGER Stud	1	810411-1				
39	BASE CASTING	1	570238				
40	GUARD, ASSY	1	457690-4				
41	<del>Guard Insert</del>	<del>1</del>	<del>810591</del>				

CRIMPING DATA				TERMINALS
TO APPLY TERMINAL				175019-1
WIRE SIZE	CRIMP HEIGHT			
22	.033			
20	.033			
18	.035			
16	.038			
CRIMP	SIZE	TYPE	FEED	
WIRE	.140	TAB		
INSUL.	.140	LOC	.567	
SLEEVED				
INSULATION RANGE	WIRE RANGE			
.059 - .170	22 - 16			
EXPLODED VIEW	A.I. SHEET			
A-6004-3, 4	8011			
REMARKS:				
■ DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT				
THIS APPLICATOR IS TO BE USED ON				
AMP-O-LECTRIC				1-471273-3
AMP-O-MATIC				DIST. 4
SERIAL NO.	DATE SHIPPED	DESIGNED		
		PM 12-13-91		
CUSTOMER NAME AND ADDRESS				
SHIP TO C. C. C. Co. 4-24-92 [Signature]				
APPLICATOR NUMBER	REV	566370-1		SHEET
	C			1 OF 1