

## Notice for TAIYO YUDEN products

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Please read this notice before using the TAIYO YUDEN products.

### REMINDERS

- Product information in this catalog is as of October 2012. All of the contents specified herein are subject to change without notice due to technical improvements, etc. Therefore, please check for the latest information carefully before practical application or usage of the Products.

Please note that Taiyo Yuden Co., Ltd. shall not be responsible for any defects in products or equipment incorporating such products, which are caused under the conditions other than those specified in this catalog or individual specification.

- Please contact Taiyo Yuden Co., Ltd. for further details of product specifications as the individual specification is available.
- Please conduct validation and verification of products in actual condition of mounting and operating environment before commercial shipment of the equipment.
- All electronic components or functional modules listed in this catalog are developed, designed and intended for use in general electronics equipment.(for AV, office automation, household, office supply, information service, telecommunications, (such as mobile phone or PC) etc.). Before incorporating the components or devices into any equipment in the field such as transportation,( automotive control, train control, ship control), transportation signal, disaster prevention, medical, public information network (telephone exchange, base station) etc. which may have direct influence to harm or injure a human body, please contact Taiyo Yuden Co., Ltd. for more detail in advance. Do not incorporate the products into any equipment in fields such as aerospace, aviation, nuclear control, submarine system, military, etc. where higher safety and reliability are especially required.

In addition, even electronic components or functional modules that are used for the general electronic equipment, if the equipment or the electric circuit require high safety or reliability function or performances, a sufficient reliability evaluation check for safety shall be performed before commercial shipment and moreover, due consideration to install a protective circuit is strongly recommended at customer's design stage.

- The contents of this catalog are applicable to the products which are purchased from our sales offices or distributors (so called "TAIYO YUDEN' s official sales channel").  
It is only applicable to the products purchased from any of TAIYO YUDEN' s official sales channel.
- Please note that Taiyo Yuden Co., Ltd. shall have no responsibility for any controversies or disputes that may occur in connection with a third party's intellectual property rights and other related rights arising from your usage of products in this catalog. Taiyo Yuden Co., Ltd. grants no license for such rights.

#### ■ Caution for export

Certain items in this catalog may require specific procedures for export according to "Foreign Exchange and Foreign Trade Control Law" of Japan, "U.S. Export Administration Regulations", and other applicable regulations. Should you have any question or inquiry on this matter, please contact our sales staff.

# SMD POWER INDUCTORS(NS SERIES)



REFLOW

## PARTS NUMBER

N	S	△	1	0	1	4	5	T	△	3	R	3	M	N	A	△=Blank space
①	②	③	④	⑤	⑥											

### ①Series name

Code	Series name
NS△	SMD inductor

### ②Dimensions (L×W×H)

Code	Dimensions (L×W×H) [mm]
10145	10.1×10.1×4.5
10155	10.1×10.1×5.5
10165	10.1×10.1×6.5
12555	12.5×12.5×5.5
12565	12.5×12.5×6.5
12575	12.5×12.5×7.5

### ③Packaging

Code	Packaging
T△	Taping

### ④Nominal inductance

Code (example)	Nominal inductance [μH]
R20	0.2
1R0	1.0
100	10
101	100

※R=Decimal point

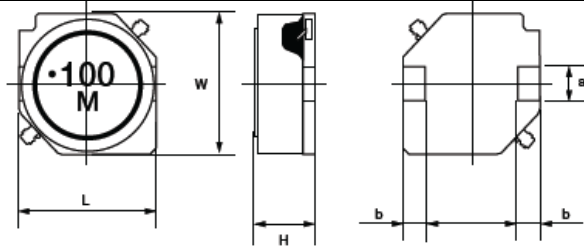
### ⑤Inductance tolerance

Code	Inductance tolerance
M	±20%
N	±30%

### ⑥Internal code

Code	Internal code
N△	
NA	

## STANDARD EXTERNAL DIMENSIONS / STANDARD QUANTITY



※ The NS 101□□ type does not have the indication of the Manufacturing date code.

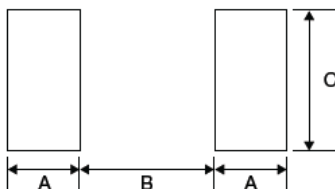
Type	L	W		a	b	Standard quantity [pcs] Taping
NS 10145	10.1±0.3 (0.398±0.012)	10.1±0.3 (0.398±0.012)	4.5±0.35 (0.177±0.014)	2.8±0.1 (0.110±0.004)	2.0±0.15 (0.079±0.006)	2000
NS 10155	10.1±0.3 (0.398±0.012)	10.1±0.3 (0.398±0.012)	5.5±0.35 (0.217±0.014)	2.8±0.1 (0.110±0.004)	2.0±0.15 (0.079±0.006)	2000
NS 10165	10.1±0.3 (0.398±0.012)	10.1±0.3 (0.39±0.012)	6.5±0.35 (0.256±0.014)	2.8±0.1 (0.110±0.004)	2.0±0.15 (0.079±0.006)	2000
NS 12555	12.5±0.3 (0.492±0.012)	12.5±0.3 (0.492±0.012)	5.5±0.35 (0.217±0.014)	3.0±0.1 (0.118±0.004)	2.0±0.15 (0.079±0.006)	2000
NS 12565	12.5±0.3 (0.492±0.012)	12.5±0.3 (0.492±0.012)	6.5±0.35 (0.256±0.014)	3.0±0.1 (0.118±0.004)	2.0±0.15 (0.079±0.006)	2000
NS 12575	12.5±0.3 (0.492±0.012)	12.5±0.3 (0.492±0.012)	7.5±0.35 (0.295±0.014)	3.0±0.1 (0.118±0.004)	2.0±0.15 (0.079±0.006)	2000

Unit : mm (inch)

### Recommended Land Patterns

#### Surface Mounting

- Mounting and soldering conditions should be checked beforehand.
- Applicable soldering process to these products is reflow soldering only.



Type	A	B	C
NS 10145	2.5	5.6	3.2
NS 10155	2.5	5.6	3.2
NS 10165	2.5	5.6	3.2
NS 12555	2.5	8.6	3.2
NS 12565	2.5	8.6	3.2
NS 12575	2.5	8.6	3.2

Unit : mm

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■ PARTS NUMBER

● NS 10145 type

Parts number	EHS	Nominal inductance [ $\mu$ H]	Inductance tolerance	Self-resonant frequency [MHz] (min.)	DC Resistance [ $\Omega$ ] ( $\pm 20\%$ )	Rated current ※) [A]		Measuring frequency [kHz]
						Saturation current Idc1	Temperature rise current Idc2	
NS 10145T 1R0NNA	RoHS	1.0	$\pm 30\%$	116	0.0049	12.54	8.90	100
NS 10145T 1R5NNA	RoHS	1.5	$\pm 30\%$	72.1	0.0060	10.34	7.99	100
NS 10145T 2R2NNA	RoHS	2.2	$\pm 30\%$	43.9	0.0085	8.91	6.64	100
NS 10145T 3R3NNA	RoHS	3.3	$\pm 30\%$	36.1	0.0100	7.33	6.10	100
NS 10145T 4R7NNA	RoHS	4.7	$\pm 30\%$	27.8	0.0144	6.69	5.03	100
NS 10145T 5R6NNA	RoHS	5.6	$\pm 30\%$	26.3	0.0180	5.85	4.45	100
NS 10145T 6R8NNA	RoHS	6.8	$\pm 30\%$	23.1	0.0200	5.05	4.22	100
NS 10145T 100MNA	RoHS	10	$\pm 20\%$	21.6	0.0250	4.22	3.77	100
NS 10145T 150MNA	RoHS	15	$\pm 20\%$	19	0.0380	3.44	3.00	100
NS 10145T 220MNA	RoHS	22	$\pm 20\%$	13.5	0.0520	2.87	2.55	100
NS 10145T 330MNA	RoHS	33	$\pm 20\%$	10.5	0.0820	2.36	2.01	100
NS 10145T 470MNA	RoHS	47	$\pm 20\%$	9.2	0.100	1.85	1.80	100
NS 10145T 680MNA	RoHS	68	$\pm 20\%$	7.4	0.150	1.66	1.45	100
NS 10145T 101MNA	RoHS	100	$\pm 20\%$	6	0.200	1.29	1.25	100
NS 10145T 151MNA	RoHS	150	$\pm 20\%$	4.7	0.341	1.11	0.94	100
NS 10145T 221MNA	RoHS	220	$\pm 20\%$	4.2	0.485	0.91	0.78	100
NS 10145T 331MNA	RoHS	330	$\pm 20\%$	3.3	0.700	0.71	0.64	100
NS 10145T 471MNA	RoHS	470	$\pm 20\%$	2.8	1.030	0.61	0.52	100
NS 10145T 681MNA	RoHS	680	$\pm 20\%$	2.3	1.57	0.50	0.42	100
NS 10145T 102MNA	RoHS	1000	$\pm 20\%$	1.7	2.58	0.41	0.32	100
NS 10145T 152MNA	RoHS	1500	$\pm 20\%$	1.5	3.70	0.36	0.27	100

● NS 10155 type

Parts number	EHS	Nominal inductance [ $\mu$ H]	Inductance tolerance	Self-resonant frequency [MHz] (min.)	DC Resistance [ $\Omega$ ] ( $\pm 20\%$ )	Rated current ※) [A]		Measuring frequency [kHz]
						Saturation current Idc1	Temperature rise current Idc2	
NS 10155T 1R5NNA	RoHS	1.5	$\pm 30\%$	75.5	0.0060	11.90	8.39	100
NS 10155T 2R2NNA	RoHS	2.2	$\pm 30\%$	55.6	0.0070	10.00	7.61	100
NS 10155T 3R3NNA	RoHS	3.3	$\pm 30\%$	40.6	0.0100	8.50	6.49	100
NS 10155T 4R7NNA	RoHS	4.7	$\pm 30\%$	33.4	0.0110	7.40	6.01	100
NS 10155T 6R8NNA	RoHS	6.8	$\pm 30\%$	24.2	0.0160	6.00	4.98	100
NS 10155T 100MNA	RoHS	10	$\pm 20\%$	20.2	0.0200	4.49	4.40	100
NS 10155T 150MNA	RoHS	15	$\pm 20\%$	15.5	0.0280	4.03	3.65	100
NS 10155T 220MNA	RoHS	22	$\pm 20\%$	11.3	0.0380	3.37	3.12	100

● NS 10165 type

Parts number	EHS	Nominal inductance [ $\mu$ H]	Inductance tolerance	Self-resonant frequency [MHz] (min.)	DC Resistance [ $\Omega$ ] ( $\pm 20\%$ )	Rated current ※) [A]		Measuring frequency [kHz]
						Saturation current Idc1	Temperature rise current Idc2	
NS 10165T 1R5NNA	RoHS	1.5	$\pm 30\%$	85.4	0.0060	13.60	8.04	100
NS 10165T 2R2NNA	RoHS	2.2	$\pm 30\%$	63	0.0070	10.80	7.32	100
NS 10165T 3R3NNA	RoHS	3.3	$\pm 30\%$	42	0.0090	9.30	6.76	100
NS 10165T 4R7NNA	RoHS	4.7	$\pm 30\%$	36.8	0.0110	7.70	5.88	100
NS 10165T 6R8NNA	RoHS	6.8	$\pm 30\%$	20.7	0.0140	6.00	5.22	100
NS 10165T 100MNA	RoHS	10	$\pm 20\%$	16.6	0.0170	5.20	4.66	100
NS 10165T 150MNA	RoHS	15	$\pm 20\%$	13.2	0.0250	4.50	3.84	100
NS 10165T 220MNA	RoHS	22	$\pm 20\%$	10.6	0.0310	3.60	3.41	100

● NS 12555 type

Parts number	EHS	Nominal inductance [ $\mu$ H]	Inductance tolerance	Self-resonant frequency [MHz] (min.)	DC Resistance [ $\Omega$ ] ( $\pm 20\%$ )	Rated current ※) [A]		Measuring frequency [kHz]
						Saturation current Idc1	Temperature rise current Idc2	
NS 12555T 6R0NN	RoHS	6.0	$\pm 30\%$	26.4	0.0140	5.01	5.60	100
NS 12555T 100MN	RoHS	10	$\pm 20\%$	21.8	0.0175	4.73	5.04	100
NS 12555T 150MN	RoHS	15	$\pm 20\%$	16.6	0.0233	3.89	4.18	100
NS 12555T 220MN	RoHS	22	$\pm 20\%$	13.2	0.0297	3.20	3.81	100
NS 12555T 330MN	RoHS	33	$\pm 20\%$	10.8	0.0415	2.64	3.16	100
NS 12555T 470MN	RoHS	47	$\pm 20\%$	9.3	0.0551	2.23	2.70	100
NS 12555T 680MN	RoHS	68	$\pm 20\%$	7.9	0.0797	1.81	2.14	100
NS 12555T 101MN	RoHS	100	$\pm 20\%$	6.7	0.117	1.53	1.86	100
NS 12555T 151MN	RoHS	150	$\pm 20\%$	5.1	0.176	1.22	1.43	100
NS 12555T 221MN	RoHS	220	$\pm 20\%$	4.4	0.270	1.00	1.18	100
NS 12555T 331MN	RoHS	330	$\pm 20\%$	3.4	0.410	0.82	0.96	100
NS 12555T 471MN	RoHS	470	$\pm 20\%$	2.8	0.520	0.68	0.80	100
NS 12555T 681MN	RoHS	680	$\pm 20\%$	2.5	0.760	0.60	0.72	100
NS 12555T 102MN	RoHS	1000	$\pm 20\%$	2	1.12	0.47	0.59	100
NS 12555T 152MN	RoHS	1500	$\pm 20\%$	1.7	1.73	0.40	0.44	100

※) The saturation current value (Idc1) is the DC current value having inductance decrease down to 30%. (at 20°C)

※) The temperature rise current value (Idc2) is the DC current value having temperature increase up to 40°C. (at 20°C)

※) The rated current is the DC current value that satisfies both of current value saturation current value and temperature rise current value.

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## ● NS 12565 type

Parts number	EHS	Nominal inductance [ $\mu$ H]	Inductance tolerance	Self-resonant frequency [MHz] (min.)	DC Resistance [ $\Omega$ ] ( $\pm 20\%$ )	Rated current ※) [A]		Measuring frequency [kHz]
						Saturation current Idc1	Temperature rise current Idc2	
NS 12565T 2R0NN	RoHS	2.0	$\pm 30\%$	82.3	0.0080	13.91	7.60	100
NS 12565T 4R2NN	RoHS	4.2	$\pm 30\%$	41.5	0.0126	10.15	5.91	100
NS 12565T 7R0NN	RoHS	7.0	$\pm 30\%$	24.6	0.0162	7.93	5.21	100
NS 12565T 100MN	RoHS	10	$\pm 20\%$	15.8	0.0199	6.96	4.75	100
NS 12565T 150MN	RoHS	15	$\pm 20\%$	14.4	0.0237	5.84	4.33	100
NS 12565T 220MN	RoHS	22	$\pm 20\%$	12.5	0.0310	4.87	3.91	100
NS 12565T 330MN	RoHS	33	$\pm 20\%$	9.1	0.0390	3.89	3.22	100
NS 12565T 470MN	RoHS	47	$\pm 20\%$	7.2	0.0575	3.34	2.78	100
NS 12565T 680MN	RoHS	68	$\pm 20\%$	6.7	0.0775	2.78	2.30	100
NS 12565T 101MN	RoHS	100	$\pm 20\%$	5.5	0.123	2.23	1.81	100
NS 12565T 151MN	RoHS	150	$\pm 20\%$	4.8	0.173	1.84	1.54	100
NS 12565T 221MN	RoHS	220	$\pm 20\%$	3.6	0.273	1.39	1.18	100

## ● NS 12575 type

Parts number	EHS	Nominal inductance [ $\mu$ H]	Inductance tolerance	Self-resonant frequency [MHz] (min.)	DC Resistance [ $\Omega$ ] ( $\pm 20\%$ )	Rated current ※) [A]		Measuring frequency [kHz]
						Saturation current Idc1	Temperature rise current Idc2	
NS 12575T 1R2NN	RoHS	1.2	$\pm 30\%$	101.7	0.0058	18.08	9.15	100
NS 12575T 2R7NN	RoHS	2.7	$\pm 30\%$	55.9	0.0085	13.91	7.69	100
NS 12575T 3R9NN	RoHS	3.9	$\pm 30\%$	41.7	0.0099	12.52	7.38	100
NS 12575T 5R6NN	RoHS	5.6	$\pm 30\%$	26.2	0.0116	10.85	6.36	100
NS 12575T 6R8NN	RoHS	6.8	$\pm 30\%$	24	0.0131	10.02	5.84	100
NS 12575T 100MN	RoHS	10	$\pm 20\%$	21.5	0.0156	7.65	5.55	100
NS 12575T 150MN	RoHS	15	$\pm 20\%$	14	0.0184	6.54	5.22	100
NS 12575T 220MN	RoHS	22	$\pm 20\%$	9.7	0.0260	5.56	4.05	100
NS 12575T 330MN	RoHS	33	$\pm 20\%$	8.2	0.0390	4.45	3.48	100
NS 12575T 470MN	RoHS	47	$\pm 20\%$	6.5	0.0515	3.76	2.95	100
NS 12575T 680MN	RoHS	68	$\pm 20\%$	5.3	0.0720	2.78	2.49	100
NS 12575T 101MN	RoHS	100	$\pm 20\%$	3.9	0.110	2.64	2.01	100
NS 12575T 151MN	RoHS	150	$\pm 20\%$	3.4	0.161	2.09	1.51	100
NS 12575T 221MN	RoHS	220	$\pm 20\%$	2.9	0.245	1.81	1.35	100
NS 12575T 102MN	RoHS	1000	$\pm 20\%$	1.4	0.927	0.80	0.68	100

※) The saturation current value (Idc1) is the DC current value having inductance decrease down to 30%. (at 20°C)

※) The temperature rise current value (Idc2) is the DC current value having temperature increase up to 40°C. (at 20°C)

※) The rated current is the DC current value that satisfies both of current value saturation current value and temperature rise current value.

# SMD POWER INDUCTORS (NS SERIES)

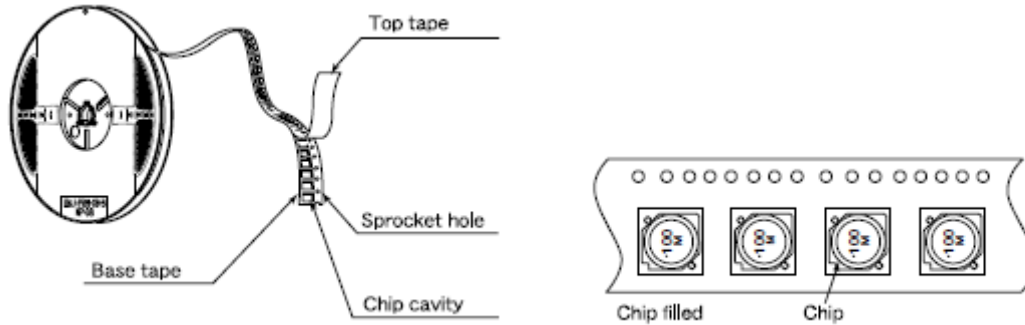
## PACKAGING

### ① Packing Quantity

Type	Standard Quantity [pcs]
	Embossed Tape
NS10145	500
NS10155	500
NS10165	500
NS12555	500
NS12565	500
NS12575	500

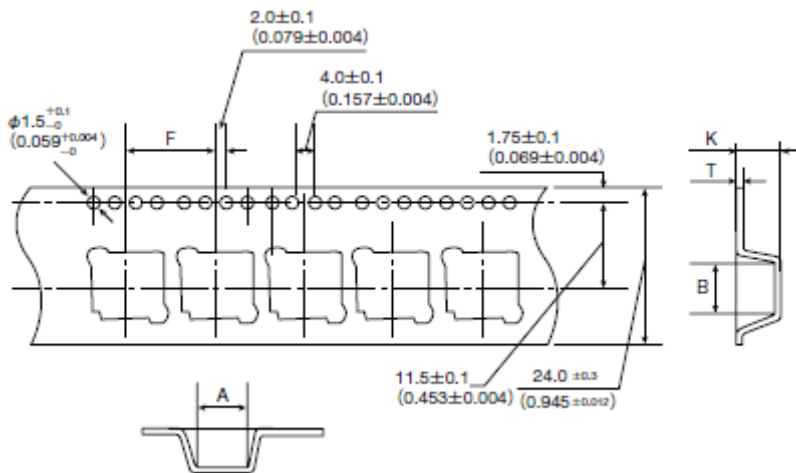
### ② Tape Material

#### ● Embossed Tape



### ③ Taping dimensions

#### ● Embossed tape 24mm wide (0.945 inches wide)

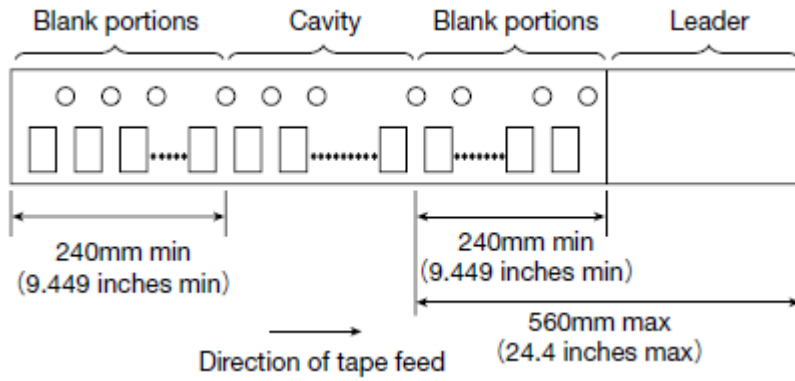


Type	Chip cavity		Insertion pitch F	Tape thickness	
	A	B		T	K
NS10145	10.5±0.1 (0.413±0.004)	10.5±0.1 (0.413±0.004)	16.0±0.1 (0.630±0.004)	0.4±0.1 (0.016±0.004)	5.0±0.1 (0.197±0.004)
NS10155	10.5±0.1 (0.413±0.004)	10.5±0.1 (0.413±0.004)	16.0±0.1 (0.630±0.004)	0.4±0.1 (0.016±0.004)	6.0±0.1 (0.236±0.004)
NS10165	10.5±0.1 (0.413±0.004)	10.5±0.1 (0.413±0.004)	16.0±0.1 (0.630±0.004)	0.4±0.1 (0.016±0.004)	7.0±0.1 (0.276±0.004)
NS12555	13.0±0.1 (0.512±0.004)	13.0±0.1 (0.512±0.004)	16.0±0.1 (0.630±0.004)	0.4±0.1 (0.016±0.004)	6.1±0.1 (0.240±0.004)
NS12565	13.0±0.1 (0.512±0.004)	13.0±0.1 (0.512±0.004)	16.0±0.1 (0.630±0.004)	0.4±0.1 (0.016±0.004)	7.1±0.1 (0.280±0.004)
NS12575	13.0±0.1 (0.512±0.004)	13.0±0.1 (0.512±0.004)	16.0±0.1 (0.630±0.004)	0.4±0.1 (0.016±0.004)	8.0±0.1 (0.315±0.004)

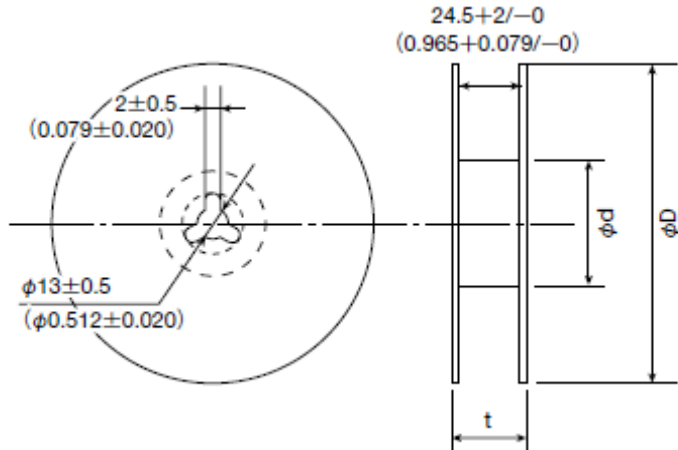
Unit: mm (inch)

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#### ④ Leader and Blank portion



#### ⑤ Reel size

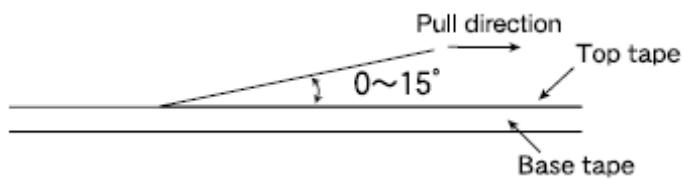


Type	Reel size (Reference values)		
	$\phi D$	$\phi d$	t (max.)
NS10145	$330\pm 2$ ( $12.99\pm 0.079$ )	$100\pm 1$ ( $3.937\pm 0.039$ )	30.5 (1.201)
NS10155			
NS10165			
NS12555			
NS12565			
NS12575			

Unit: mm (inch)

#### ⑥ Top Tape Strength

The top tape requires a peel-off force of 0.1 to 1.3N in the direction of the arrow as illustrated below.



# SMD inductor (NR□, NS series)

## RELIABILITY DATA

1. Operating Temperature Range		
Specified Value	NR30/40/50/60/80, NRS20, NRV20/30, NRH24/30 Type	-25~+120°C
	NRS40/50/60/80 Type	-25~+125°C
	NR10050 Type	-25~+105°C
	NS101, NS125 Type	-40~+125°C
Test Methods and Remarks	Including self-generated heat	
2. Storage Temperature Range		
Specified Value	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type	-40~+85°C
	NR10050 Type	
	NS101, NS125 Type	
Test Methods and Remarks	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type, NR10050 Type, NS101/125 Type : -5 to 40°C for the product with taping.	
3. Rated current		
Specified Value	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type	Within the specified tolerance
	NR10050 Type	
	NS101, NS125 Type	
4. Inductance		
Specified Value	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type	Within the specified tolerance
	NR10050 Type	
	NS101, NS125 Type	
Test Methods and Remarks	Measuring equipment : LCR Meter (HP 4285A or equivalent) Measuring frequency : Specified frequency NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type, NR10050 Type, NS101/125 Type : Measuring equipment : LCR Meter (HP 4285A or equivalent) Measuring frequency : 100kHz, 1V NR10050 Type : Measuring equipment : LCR Meter (HP 4263A or equivalent) Measuring frequency : 100kHz, 1V	
5. DC Resistance		
Specified Value	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type	Within the specified tolerance
	NR10050 Type	
	NS101, NS125 Type	
Test Methods and Remarks	Measuring equipment : DC ohmmeter (HIOKI 3227 or equivalent)	
6. Self resonance frequency		
Specified Value	NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type	Within the specified tolerance
	NR10050 Type	
	NS101, NS125 Type	
Test Methods and Remarks	NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type, NR10050 Type, NS101/125 Type : Measuring equipment : Impedance analyzer/material analyzer (HP4291A or equivalent HP4191A, 4192A or equivalent)	

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 For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (<http://www.ty-top.com/>).

7. Temperature characteristic														
Specified Value	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type	Inductance change : Within $\pm 20\%$												
	NR10050 Type													
	NS101, NS125 Type	Inductance change : Within $\pm 15\%$												
Test Methods and Remarks	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type, NR10050 Type : Measurement of inductance shall be taken at temperature range within $-25^{\circ}\text{C}\sim +85^{\circ}\text{C}$ . With reference to inductance value at $+20^{\circ}\text{C}$ ., change rate shall be calculated.													
	NS101, NS125 Type : Measurement of inductance shall be taken at temperature range within $-40^{\circ}\text{C}\sim +125^{\circ}\text{C}$ . With reference to inductance value at $+20^{\circ}\text{C}$ ., change rate shall be calculated. Change of maximum inductance deviation in step 1 to 5													
	<table border="1"> <thead> <tr> <th>Step</th> <th>Temperature (<math>^{\circ}\text{C}</math>)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>20</td> </tr> <tr> <td>2</td> <td>Minimum operating temperature</td> </tr> <tr> <td>3</td> <td>20 (Standard temperature)</td> </tr> <tr> <td>4</td> <td>Maximum operating temperature</td> </tr> <tr> <td>5</td> <td>20</td> </tr> </tbody> </table>	Step	Temperature ( $^{\circ}\text{C}$ )	1	20	2	Minimum operating temperature	3	20 (Standard temperature)	4	Maximum operating temperature	5	20	
Step	Temperature ( $^{\circ}\text{C}$ )													
1	20													
2	Minimum operating temperature													
3	20 (Standard temperature)													
4	Maximum operating temperature													
5	20													

8. Resistance to flexure of substrate		
Specified Value	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type	No damage
	NR10050 Type	—
	NS101, NS125 Type	No damage
Test Methods and Remarks	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type, NS101/125 Type : The test samples shall be soldered to the test board by the reflow. As illustrated below, apply force in the direction of the arrow indicating until deflection of the test board reaches to 2 mm. Test board size : $100 \times 40 \times 1.0$ Test board material : glass epoxy-resin Solder cream thickness : 0.10 (NR30, NRS20, NRH24/30, NRV20/30) : 0.15 (NR40/50/60/80, NRS40/50/60, NS101/125Type)	
	<p>Land dimension (NRH24) Land dimension (NR30, NRH30, NRV30) Land dimension (NR40, NRS40) Land dimension (NR50, NRS50) Land dimension (NR60, NRS60) Land dimension (NR80, NRS80) Land dimension (NS125)</p> <p>Unit : mm</p>	

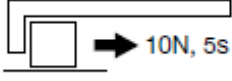
9. Insulation resistance : between wires		
Specified Value	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type	—
	NR10050 Type	
	NS101, NS125 Type	

10. Insulation resistance : between wire and core		
Specified Value	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type	—
	NR10050 Type	
	NS101, NS125 Type	

11. Withstanding voltage : between wire and core		
Specified Value	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type	—
	NR10050 Type	
	NS101, NS125 Type	

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12. Adhesion of terminal electrode		
Specified Value	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type	Shall not come off PC board
	NR10050 Type	
	NS101, NS125 Type	
Test Methods and Remarks	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type, NS101/125 Type : The test samples shall be soldered to the test board by the reflow. Applied force : 10N to X and Y directions. Duration : 5s. Solder cream thickness : 0.15mm.	
	NR10050 Type : Applied force : 5N to X and Y directions. Duration : 5s.	

13. Resistance to vibration																
Specified Value	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.														
	NR10050 Type															
	NS101, NS125 Type															
Test Methods and Remarks	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type, NR10050 Type, NS101/125 Type : The test samples shall be soldered to the test board by the reflow. Then it shall be submitted to below test conditions.	<table border="1" data-bbox="295 869 1133 1041"> <tr> <td>Frequency Range</td> <td colspan="2">10~55Hz</td> </tr> <tr> <td>Total Amplitude</td> <td colspan="2">1.5mm (May not exceed acceleration 196m/s<sup>2</sup>)</td> </tr> <tr> <td>Sweeping Method</td> <td colspan="2">10Hz to 55Hz to 10Hz for 1min.</td> </tr> <tr> <td rowspan="3">Time</td> <td>X</td> <td rowspan="3">For 2 hours on each X, Y, and Z axis.</td> </tr> <tr> <td>Y</td> </tr> <tr> <td>Z</td> </tr> </table>	Frequency Range	10~55Hz		Total Amplitude	1.5mm (May not exceed acceleration 196m/s <sup>2</sup> )		Sweeping Method	10Hz to 55Hz to 10Hz for 1min.		Time	X	For 2 hours on each X, Y, and Z axis.	Y	Z
	Frequency Range		10~55Hz													
Total Amplitude	1.5mm (May not exceed acceleration 196m/s <sup>2</sup> )															
Sweeping Method	10Hz to 55Hz to 10Hz for 1min.															
Time	X	For 2 hours on each X, Y, and Z axis.														
	Y															
	Z															
	Recovery : At least 2hrs of recovery under the standard condition after the test, followed by the measurement within 48hrs.															

14. Solderability						
Specified Value	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type	At least 90% of surface of terminal electrode is covered by new solder.				
	NR10050 Type					
	NS101, NS125 Type					
Test Methods and Remarks	The test samples shall be dipped in flux, and then immersed in molten solder as shown in below table. Flux : Methanol solution containing rosin 25%. NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type, NR10050 Type, NS101/125 Type	<table border="1" data-bbox="279 1400 702 1456"> <tr> <td>Solder Temperature</td> <td>245<math>\pm</math>5<math>^{\circ}</math>C</td> </tr> <tr> <td>Time</td> <td>5<math>\pm</math>1.0 sec.</td> </tr> </table>	Solder Temperature	245 $\pm$ 5 $^{\circ}$ C	Time	5 $\pm$ 1.0 sec.
	Solder Temperature		245 $\pm$ 5 $^{\circ}$ C			
Time	5 $\pm$ 1.0 sec.					
	※Immersion depth : All sides of mounting terminal shall be immersed.					

15. Resistance to soldering heat		
Specified Value	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.
	NR10050 Type	
	NS101, NS125 Type	
Test Methods and Remarks	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type, NR10050 Type, NS101/125 Type : The test sample shall be exposed to reflow oven at 230 $\pm$ 5 $^{\circ}$ C for 40 seconds, with peak temperature at 260 $\pm$ 5 $^{\circ}$ C for 5 seconds, 2 times.	
	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80Type, NS101/125 Type Test board material : glass epoxy-resin Test board thickness : 1.0mm NR10050 Type Test board material : glass epoxy-resin Test board thickness : 1.6mm	

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16. Thermal shock

Specified Value	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.	
	NR10050 Type		
	NS101, NS125 Type		
Test Methods and Remarks	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type, NR10050 Type, NS101/125 Type : The test samples shall be soldered to the test board by the reflow. The test samples shall be placed at specified temperature for specified time by step 1 to step 4 as shown in below table in sequence. The temperature cycle shall be repeated 100 cycles.		
	Conditions of 1 cycle		
	Step	Temperature ( $^{\circ}\text{C}$ )	Duration (min)
	1	$-40\pm 3$	$30\pm 3$
	2	Room temperature	Within 3
	3	$+85\pm 2$	$30\pm 3$
4	Room temperature	Within 3	

17. Damp heat

Specified Value	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.
	NR10050 Type	
	NS101, NS125 Type	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.
Test Methods and Remarks	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type, NS101/125 Type : The test samples shall be soldered to the test board by the reflow. The test samples shall be placed in thermostatic oven set at specified temperature and humidity as shown in below table.	
	Temperature	$60\pm 2^{\circ}\text{C}$
	Humidity	$90\sim 95\%RH$
	Time	$500+24/-0$ hour

18. Loading under damp heat

Specified Value	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.
	NR10050 Type	
	NS101, NS125 Type	
Test Methods and Remarks	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type, NR10050 Type, NS101/125 Type : The test samples shall be soldered to the test board by the reflow. The test samples shall be placed in thermostatic oven set at specified temperature and humidity and applied the rated current continuously as shown in below table.	
	Temperature	$60\pm 2^{\circ}\text{C}$
	Humidity	$90\sim 95\%RH$
	Applied current	Rated current
	Time	$500+24/-0$ hour

19. Low temperature life test

Specified Value	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.
	NR10050 Type	
	NS101, NS125 Type	
Test Methods and Remarks	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type, NR10050 Type, NS101/125 Type : The test samples shall be soldered to the test board by the reflow. After that, the test samples shall be placed at test conditions as shown in below table.	
	Temperature	$-40\pm 2^{\circ}\text{C}$
	Time	$500+24/-0$ hour

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20. High temperature life test					
Specified Value	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type	—			
	NR10050 Type	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.			
	NS101, NS125 Type	—			
Test Methods and Remarks	NR10050 Type :				
	<table border="1"> <tr> <td>Temperature</td> <td>105<math>\pm</math>3<math>^{\circ}</math>C</td> </tr> <tr> <td>Time</td> <td>500+24/-0 hour</td> </tr> </table>	Temperature	105 $\pm$ 3 $^{\circ}$ C	Time	500+24/-0 hour
Temperature	105 $\pm$ 3 $^{\circ}$ C				
Time	500+24/-0 hour				

21. Loading at high temperature life test								
Specified Value	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.						
	NR10050 Type	—						
	NS101, NS125 Type	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.						
Test Methods and Remarks	NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type, NS12555, NS12565, NS12575 Type :							
	The test samples shall be soldered to the test board by the reflow soldering.							
	<table border="1"> <tr> <td>Temperature</td> <td>85<math>\pm</math>2<math>^{\circ}</math>C</td> </tr> <tr> <td>Applied current</td> <td>Rated current</td> </tr> <tr> <td>Time</td> <td>500+24/-0 hour</td> </tr> </table>	Temperature	85 $\pm$ 2 $^{\circ}$ C	Applied current	Rated current	Time	500+24/-0 hour	
Temperature	85 $\pm$ 2 $^{\circ}$ C							
Applied current	Rated current							
Time	500+24/-0 hour							

22. Standard condition		
Specified Value	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type	Standard test condition : Unless otherwise specified, temperature is 20 $\pm$ 15 $^{\circ}$ C and 65 $\pm$ 20%of relative humidity. When there is any question concerning measurement result: In order to provide correlation data, the test shall be condition of 20 $\pm$ 2 $^{\circ}$ C of temperature, 65 $\pm$ 5% relative humidity. Inductance is in accordance with our measured value.
	NR10050 Type	
	NS101, NS125 Type	

# SMD inductor (NR□, NS series)

## PRECAUTIONS

1. Circuit Design	
Precautions	<ul style="list-style-type: none"> <li>◆ Operating environment               <ol style="list-style-type: none"> <li>1. The products described in this specification are intended for use in general electronic equipment,(office supply equipment, telecommunications systems, measuring equipment, and household equipment). They are not intended for use in mission-critical equipment or systems requiring special quality and high reliability (traffic systems, safety equipment, aerospace systems, nuclear control systems and medical equipment including life-support systems,) where product failure might result in loss of life, injury or damage. For such uses, contact TAIYO YUDEN Sales Department in advance.</li> </ol> </li> </ul>
2. PCB Design	
Precautions	<ul style="list-style-type: none"> <li>◆ Land pattern design               <ol style="list-style-type: none"> <li>1. Please refer to a recommended land pattern.</li> </ol> </li> </ul>
Technical considerations	<ul style="list-style-type: none"> <li>◆ Land pattern design               <ul style="list-style-type: none"> <li>Surface Mounting                   <ul style="list-style-type: none"> <li>• Mounting and soldering conditions should be checked beforehand.</li> <li>• Applicable soldering process to this products is reflow soldering only.</li> </ul> </li> </ul> </li> </ul>
3. Considerations for automatic placement	
Precautions	<ul style="list-style-type: none"> <li>◆ Adjustment of mounting machine               <ol style="list-style-type: none"> <li>1. Excessive impact load should not be imposed on the products when mounting onto the PC boards.</li> <li>2. Mounting and soldering conditions should be checked beforehand.</li> </ol> </li> </ul>
Technical considerations	<ul style="list-style-type: none"> <li>◆ Adjustment of mounting machine               <ol style="list-style-type: none"> <li>1. When installing products, care should be taken not to apply distortion stress as it may deform the products.</li> </ol> </li> </ul>
4. Soldering	
Precautions	<ul style="list-style-type: none"> <li>◆ Reflow soldering               <ol style="list-style-type: none"> <li>1. Please contact any of our offices for a reflow soldering, and refer to the recommended condition specified.</li> <li>2. The product shall be used reflow soldering only.</li> <li>3. Please do not add any stress to a product until it returns in normal temperature after reflow soldering.</li> </ol> </li> <li>◆ Lead free soldering               <ol style="list-style-type: none"> <li>1. When using products with lead free soldering, we request to use them after confirming adhesion, temperature of resistance to soldering heat, soldering etc sufficiently.</li> </ol> </li> <li>◆ Recommended conditions for using a soldering iron (NR10050 Type)               <ul style="list-style-type: none"> <li>• Put the soldering iron on the land-pattern.</li> <li>• Soldering iron's temperature - Below 350°C</li> <li>• Duration - 3 seconds or less</li> <li>• The soldering iron should not directly touch the inductor.</li> </ul> </li> </ul>
Technical considerations	<ul style="list-style-type: none"> <li>◆ Reflow soldering               <ol style="list-style-type: none"> <li>1. If products are used beyond the range of the recommended conditions, heat stresses may deform the products, and consequently degrade the reliability of the products.                   <ul style="list-style-type: none"> <li>• NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type, NR10050 Type, NS101/125 Type</li> </ul> </li> </ol> <p style="margin-left: 20px;">Recommended reflow condition (Pb free solder)</p> <p style="margin-left: 20px;">Temperature [°C]</p> <p style="margin-left: 20px;">Heating Time [sec]</p> </li> </ul>
5. Cleaning	
Precautions	<ul style="list-style-type: none"> <li>◆ Cleaning conditions               <ol style="list-style-type: none"> <li>1. Washing by supersonic waves shall be avoided.</li> </ol> </li> </ul>
Technical considerations	<ul style="list-style-type: none"> <li>◆ Cleaning conditions               <ol style="list-style-type: none"> <li>1. If washed by supersonic waves, the products might be broken.</li> </ol> </li> </ul>

6. Handling	
Precautions	<ul style="list-style-type: none"> <li>◆ Handling               <ol style="list-style-type: none"> <li>1. Keep the product away from all magnets and magnetic objects.</li> </ol> </li> <li>◆ Breakaway PC boards (splitting along perforations)               <ol style="list-style-type: none"> <li>1. When splitting the PC board after mounting product, care should be taken not to give any stresses of deflection or twisting to the board.</li> <li>2. Board separation should not be done manually, but by using the appropriate devices.</li> </ol> </li> <li>◆ Mechanical considerations               <ol style="list-style-type: none"> <li>1. Please do not give the product any excessive mechanical shocks.</li> <li>2. Please do not add any shock and power to a product in transportation.</li> </ol> </li> <li>◆ Pick-up pressure               <ol style="list-style-type: none"> <li>1. Please do not push to add any pressure to a winding part. Please do not give any shock and push into a ferrite core exposure part.</li> </ol> </li> <li>◆ Packing               <ol style="list-style-type: none"> <li>1. Please avoid accumulation of a packing box as much as possible.</li> </ol> </li> </ul>
Technical considerations	<ul style="list-style-type: none"> <li>◆ Handling               <ol style="list-style-type: none"> <li>1. There is a case that a characteristic varies with magnetic influence.</li> </ol> </li> <li>◆ Breakaway PC boards (splitting along perforations)               <ol style="list-style-type: none"> <li>1. The position of the product on PCBs shall be carefully considered to minimize the stress caused from splitting of the PCBs.</li> </ol> </li> <li>◆ Mechanical considerations               <ol style="list-style-type: none"> <li>1. There is a case to be damaged by a mechanical shock.</li> <li>2. There is a case to be broken by the handling in transportation.</li> </ol> </li> <li>◆ Pick-up pressure               <ol style="list-style-type: none"> <li>1. Damage and a characteristic can vary with an excessive shock or stress.</li> </ol> </li> <li>◆ Packing               <ol style="list-style-type: none"> <li>1. If packing boxes are accumulated, that could cause a deformation on packing tapes or a damage on the products.</li> </ol> </li> </ul>
7. Storage conditions	
Precautions	<ul style="list-style-type: none"> <li>◆ Storage               <ol style="list-style-type: none"> <li>1. To maintain the solderability of terminal electrodes and to keep the packing material in good condition, temperature and humidity in the storage area should be controlled.                   <ul style="list-style-type: none"> <li>▪ Recommended conditions                       <ul style="list-style-type: none"> <li>Ambient temperature : <math>-5\sim 40^{\circ}\text{C}</math></li> <li>Humidity : Below 70% RH</li> </ul> </li> <li>▪ The ambient temperature must be kept below <math>30^{\circ}\text{C}</math>. Even under ideal storage conditions, solderability of products electrodes may decrease as time passes.                           <ul style="list-style-type: none"> <li>For this reason, product should be used within 6 months from the time of delivery.</li> <li>In case of storage over 6 months, solderability shall be checked before actual usage.</li> </ul> </li> </ul> </li> </ol> </li> </ul>
Technical considerations	<ul style="list-style-type: none"> <li>◆ Storage               <ol style="list-style-type: none"> <li>1. Under a high temperature and humidity environment, problems such as reduced solderability caused by oxidation of terminal electrodes and deterioration of taping/packaging materials may take place.</li> </ol> </li> </ul>